

Integrating Descriptive Models with an Analytical Model Culture – Lessons Learned at Ford



Kyle Post, George Walley and Judy Che

January 25, 2014 – INCOSE IW 2014 / MBSE Workshop

Ford Motor Company



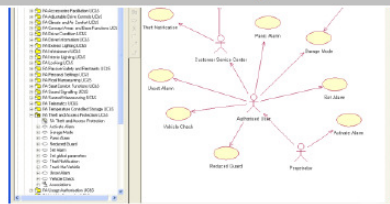
- Motivation
- Descriptive & Analytical models at Ford
- Understand role for and line between descriptive (sysml) and analytical or implementation models
- Modeling and eliciting requirements through response diagrams tied to system models
- Exploring Model Based Failure Mode Avoidance
- Experiences in integration SysML and PLM systems for requirements and feature/function breakdowns
- Leveraging SysML in an Integrated Vehicle Analysis process



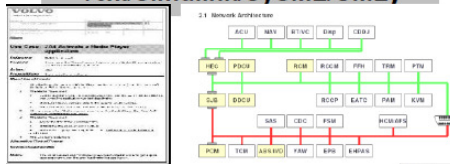
Model Based Feature Development, Integration & Validation



**Customer Requirement
(Operational View –
Text/UML)**



**System Requirement
(Logical View –
Text/Simulink/SySML/UML)**



**Component Requirements
(Physical View –
Text/SySML)**



**Vehicle Level Validation
(Ford)**

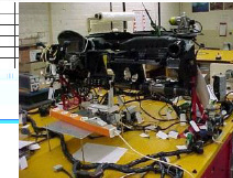
Vehicle Level Testing



HiL System Testing



BreadBoard Testing



**System Verification
(Ford)**

Microsoft Excel - FIS_VIS_008_Draft.xls

FUNCTION TEST SPECIFICATION (FTS)

Function Area	FIS Version	FIS Owner / Author	Business Logic	Version	Approval Sig.	Test Date
101	001	Jane Harrison (jhs@ford.com)	Customer Logic	001	Jane Harrison	
FIS Status: Release Date:						
Line No.	Test	Test Description	Test Environment	Test Data	Test Results	Test Pass
1	1	Test description	Test environment	Test data	Test results	Test pass
2	2	Test description	Test environment	Test data	Test results	Test pass
3	3	Test description	Test environment	Test data	Test results	Test pass
4	4	Test description	Test environment	Test data	Test results	Test pass
5	5	Test description	Test environment	Test data	Test results	Test pass
6	6	Test description	Test environment	Test data	Test results	Test pass
7	7	Test description	Test environment	Test data	Test results	Test pass
8	8	Test description	Test environment	Test data	Test results	Test pass
9	9	Test description	Test environment	Test data	Test results	Test pass
10	10	Test description	Test environment	Test data	Test results	Test pass
11	11	Test description	Test environment	Test data	Test results	Test pass
12	12	Test description	Test environment	Test data	Test results	Test pass
13	13	Test description	Test environment	Test data	Test results	Test pass
14	14	Test description	Test environment	Test data	Test results	Test pass
15	15	Test description	Test environment	Test data	Test results	Test pass
16	16	Test description	Test environment	Test data	Test results	Test pass
17	17	Test description	Test environment	Test data	Test results	Test pass
18	18	Test description	Test environment	Test data	Test results	Test pass
19	19	Test description	Test environment	Test data	Test results	Test pass
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21	21	Test description	Test environment	Test data	Test results	Test pass

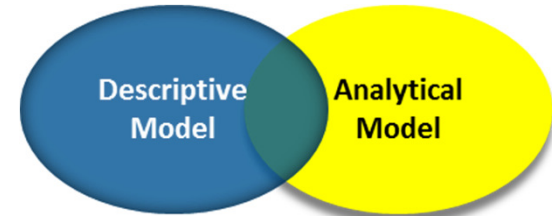
**Component Testing
(Supplier)**

Component Testing

As presented by Ford colleagues in the past, an increase and influx of models and model-based approaches are being used to develop, integrate, test, and manage our increasing complex vehicle systems



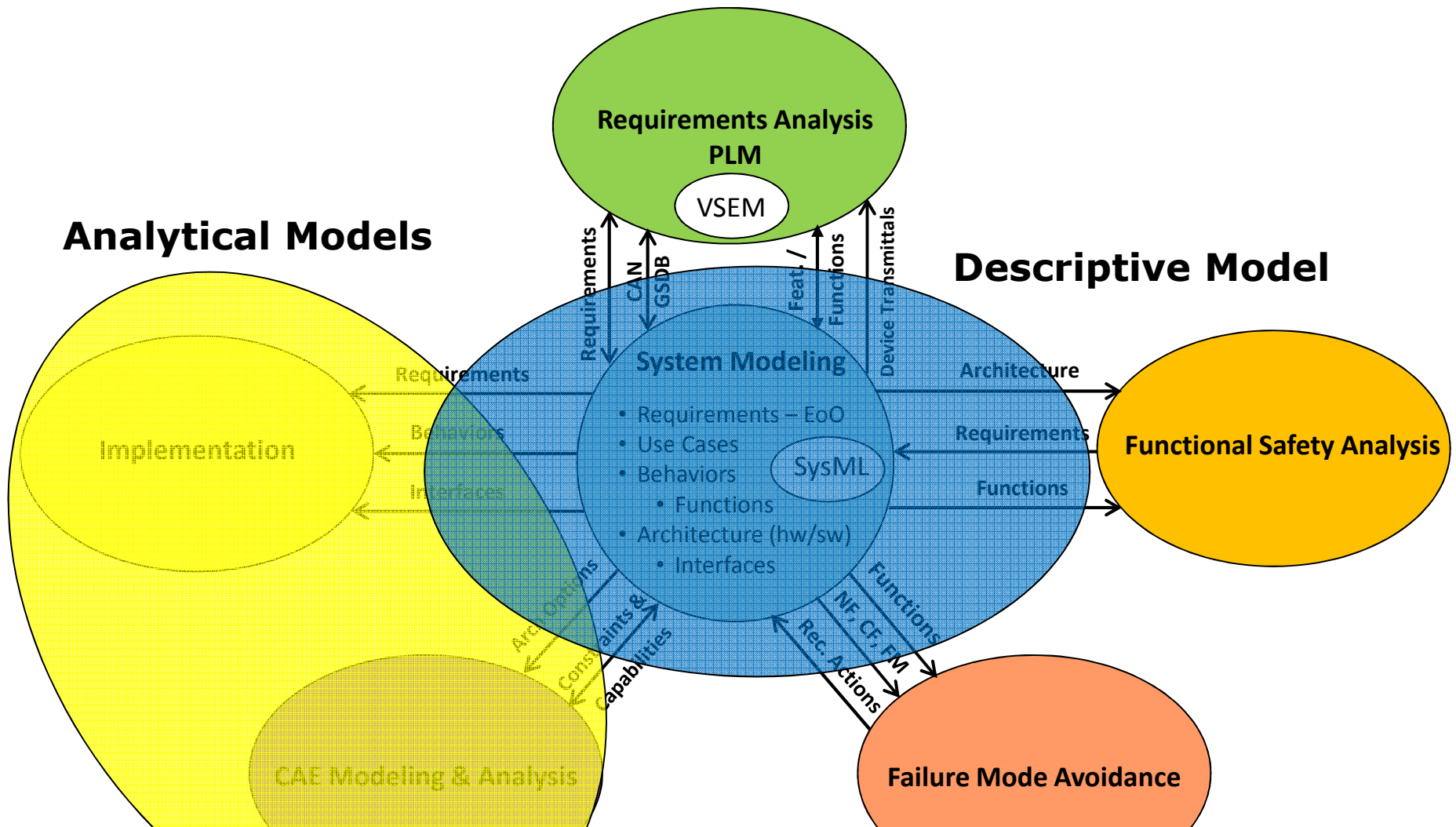
Using SysML for descriptive modeling as a useful addition to analytical models



Descriptive Models

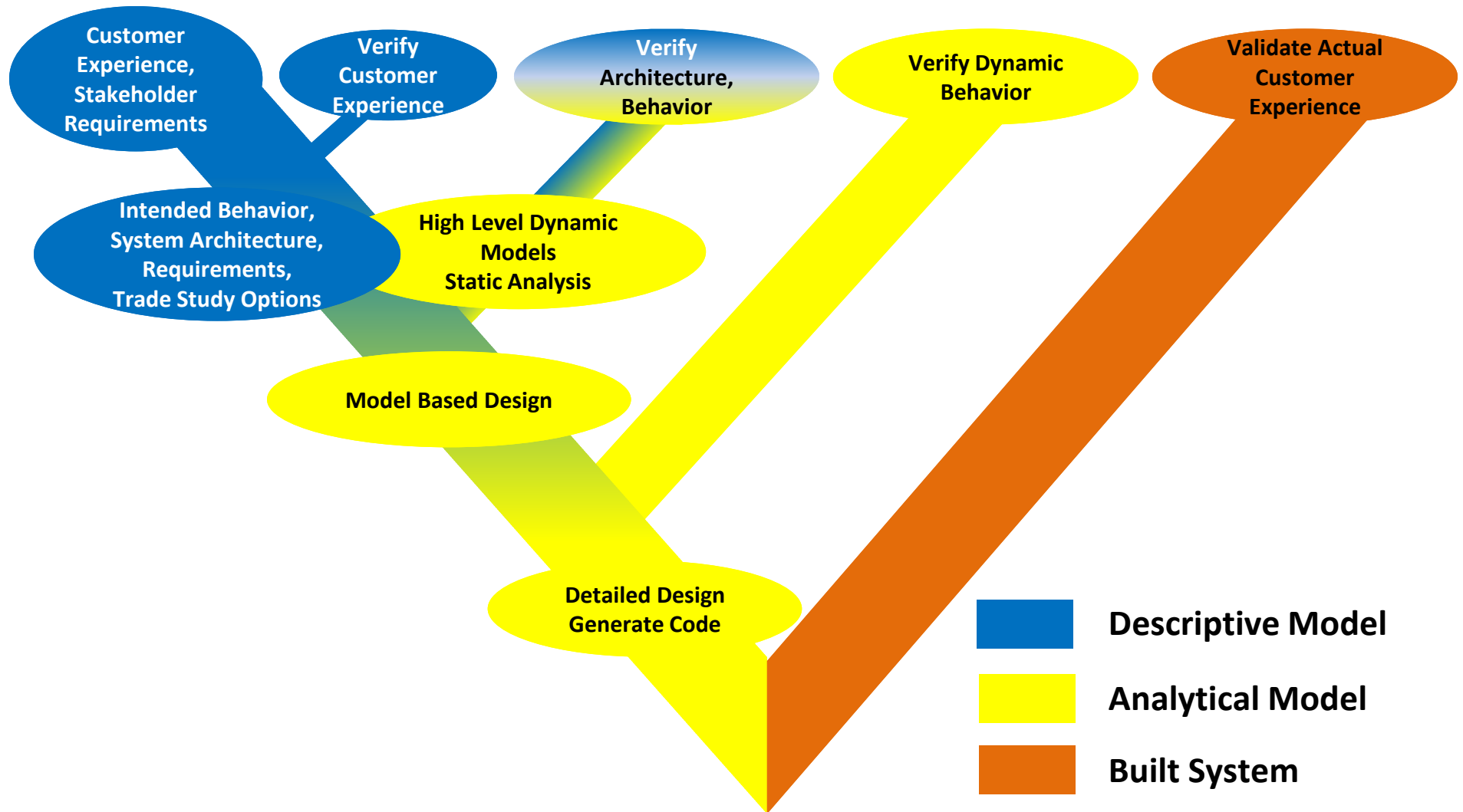
- Enable the transition from a document-based system engineering approach to a model-based approach
- Provide an abstract view of the system that can be analyzed before building more time consuming analytical models and implementation
- Is not restricted to a closed form mathematical equation as analytical models are
- Convey multiple viewpoints (e.g. Structural view vs. Functional view vs. Physical)
- Used as a master to coordinate and connect engineering toolsets (e.g. analytical models, PLM systems, test benches, etc...)

Descriptive / Analytical Model Breakdown



Distinguishing the purpose and value of different types of models in an overall MBSE strategy helped alleviate concerns that SysML was yet another modeling language to compete with existing analytical modeling languages.

DESCRIPTIVE / ANALYTICAL PROCESS BREAKDOWN



Reference: SysML role in Model Driven Requirements Engineering (MoDRE) & MBSE, Kyle Post and George Walley, 2013

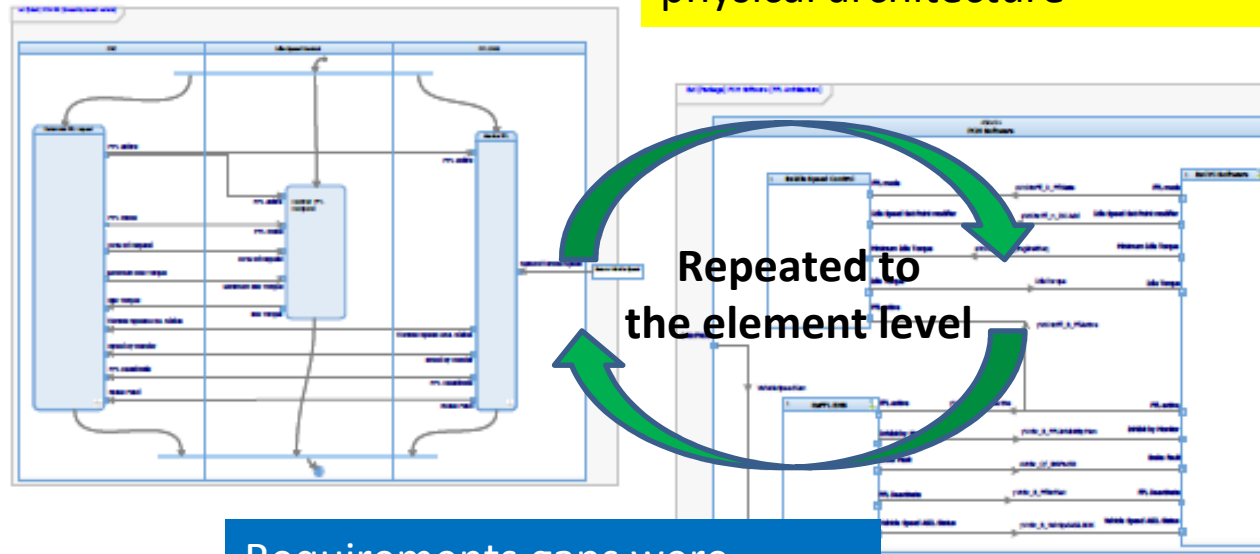
Descriptive Modeling using SysML



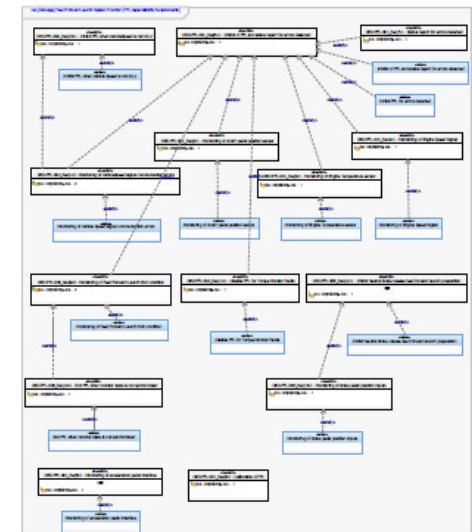
System high level functional requirements are modeled in SysML which are then decomposed into lower level behavior models

Behaviors are partitioned into a logical architecture and/or physical architecture

The functional system requirements and derived requirements are linked to the SysML behaviors using a Requirements Diagram



Requirements gaps were identified when modeling the behaviors which were not apparent from the textual requirements alone



Descriptive Model Examples



Customer Experience,
Stakeholder
Requirements

Verify
Architecture,
Behavior

Verify Dynamic
Behavior

Validate Actual
Customer
Experience

System Model used to define the features to be developed



Compared to a more textual document approach the models generate more constructive feedback on the proposed features which are quickly iterated on during review meetings.

In one case a proposed project, which was originally not kicked off due to questions on the ability to meet timing, was approved on the spot after creating a SysML model and walking the decision makers through the diagrams. None of the decision makers involved had ever heard or seen SysML before the meeting.

Descriptive Model Examples



Intended Behavior,
System Architecture,
Requirements,
Trade Study Options

Verify
Architecture,
Behavior

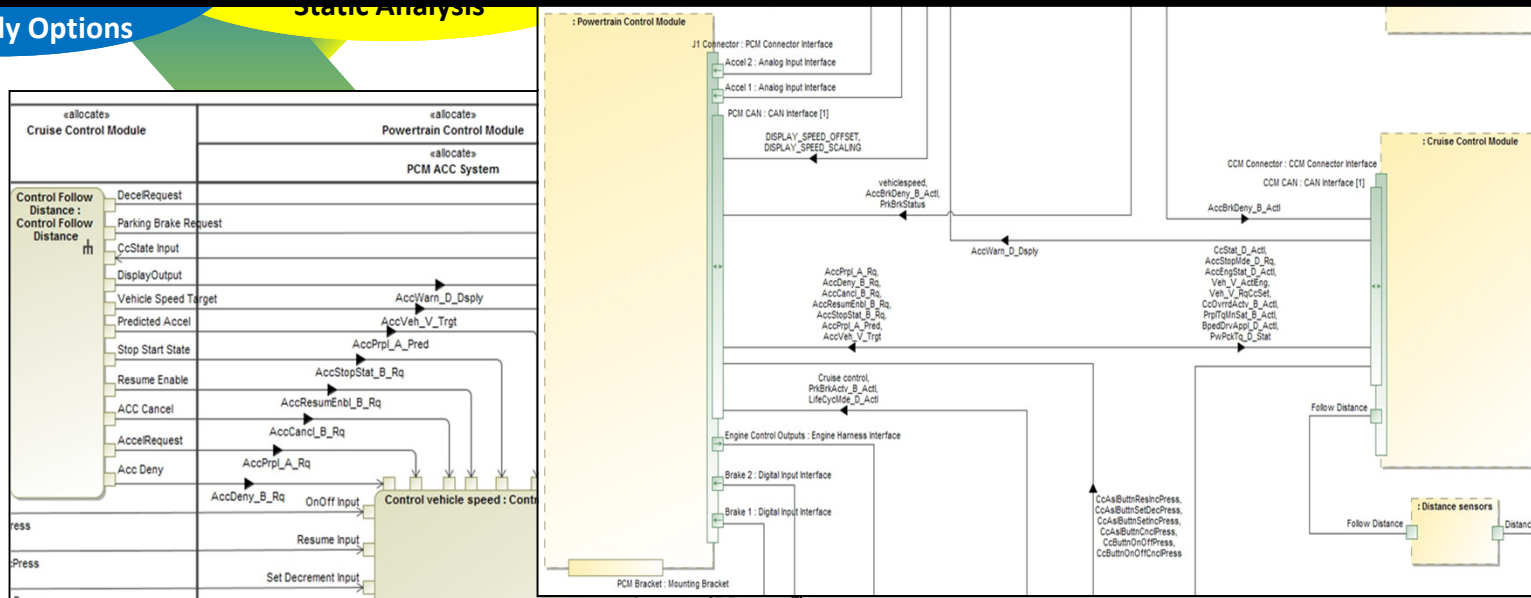
Verify Dynamic
Behavior

Validate Actual
Customer
Experience

System Model used to define the behaviors that the features perform along with the logical architecture

Trade Study Options

Static Analysis



There is more engagement and debate of the system behavior and architectures earlier in the development cycle as people are able to interpret the diagrams easier than with textual requirements alone.

Descriptive Model Examples



Model Based Design

Verify Architecture, Behavior

Verify Dynamic Behavior

Validate Actual Customer Experience

Designers build the analytical model based on the SysML behaviors

Intended Behavior

Requirements, Trade Study Options

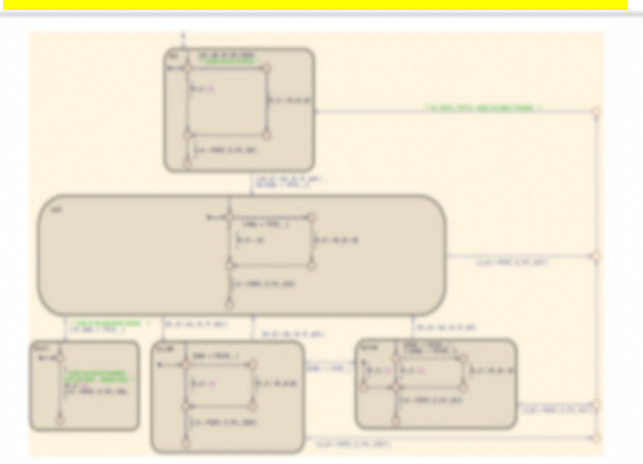
Static Analysis

SysML Behavior

Implementation Model



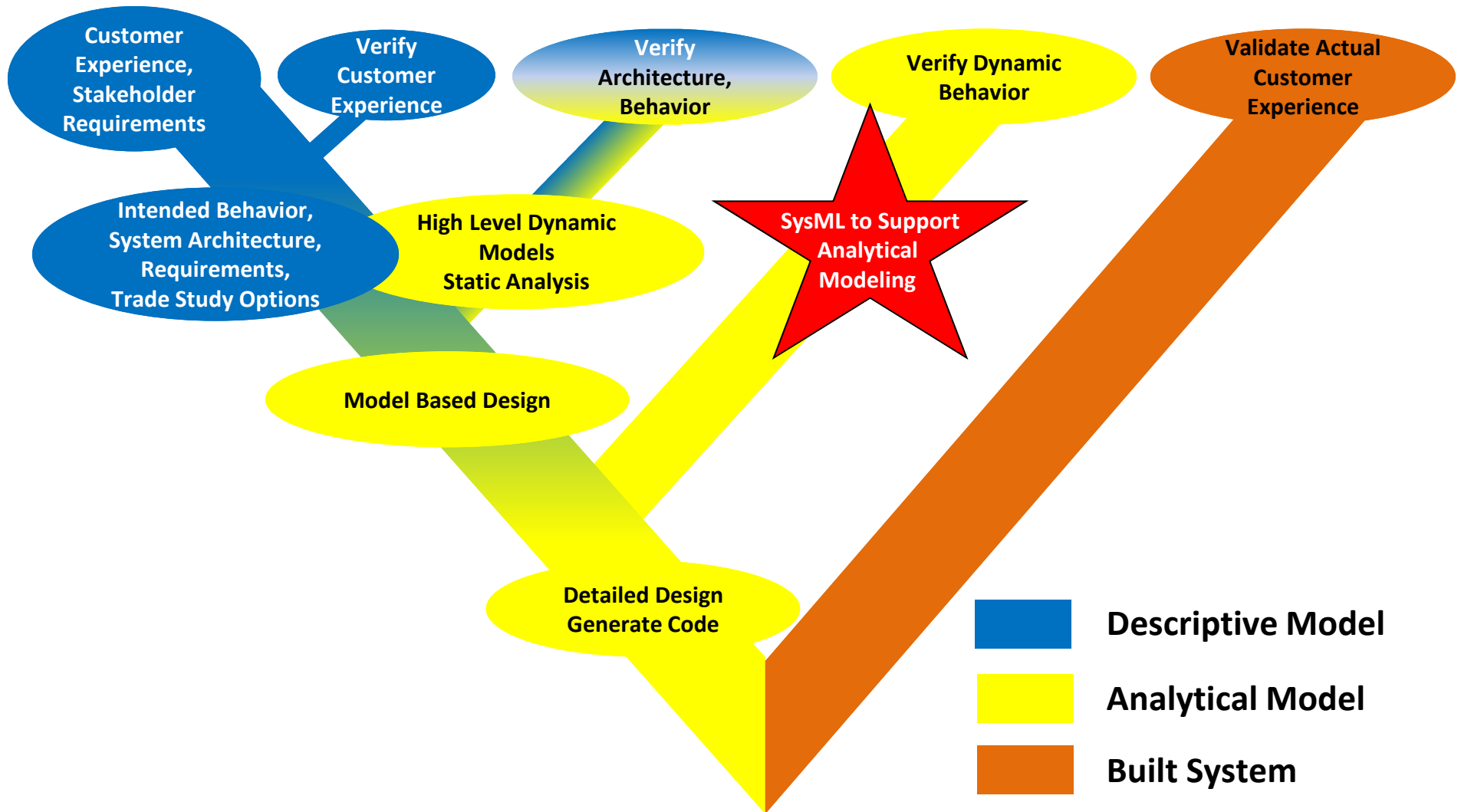
Signature



Model

Implementation of the model based functional specification resulted in more consistent behaviors, even when given to multiple suppliers, compared with similar traditional document based experiences

DESCRIPTIVE / ANALYTICAL MODEL BREAKDOWN

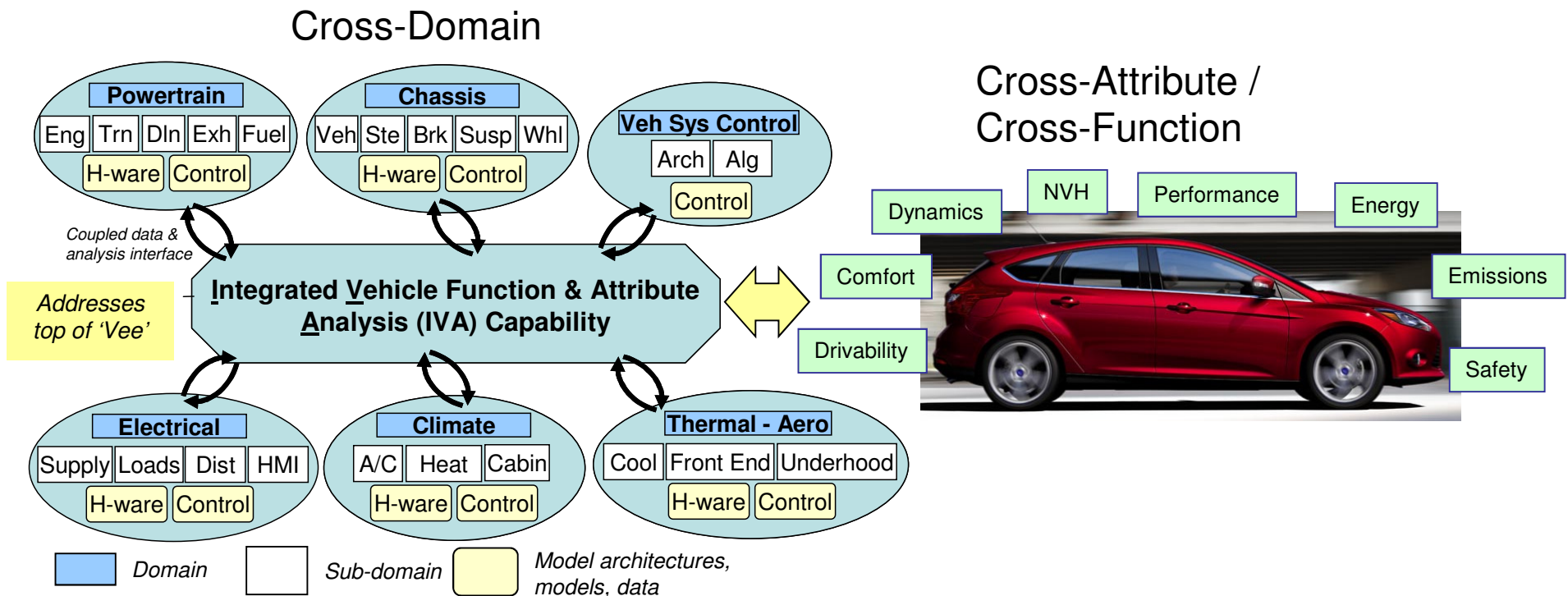


Reference: SysML role in Model Driven Requirements Engineering (ModRE) & MBSE, Kyle Post and George Walley, 2013

Integrated Vehicle Analysis



- Fully integrated vehicle system models are needed to simulate vehicle-level, cross-functional attributes (e.g. Fuel Economy, Performance, etc.)
- Vehicle models are built up of sub-system models from various domains created by subject-matter-experts
- Objective of Integrated Vehicle Analysis (IVA): Develop and optimize system design for critical vehicle level attributes



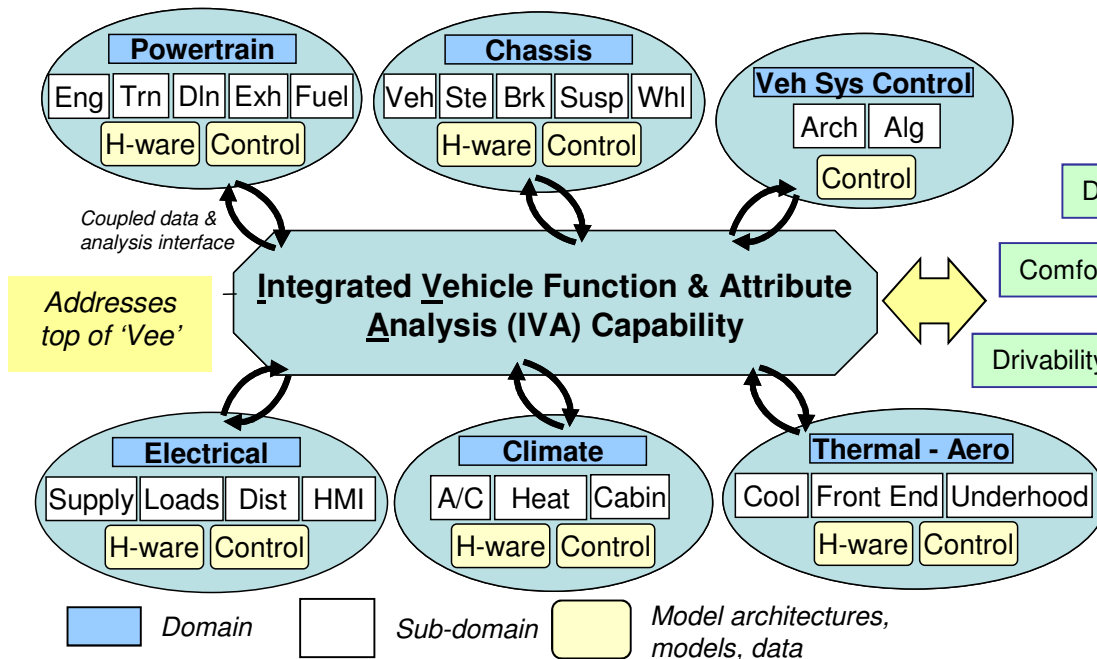
Integrated Vehicle Analysis



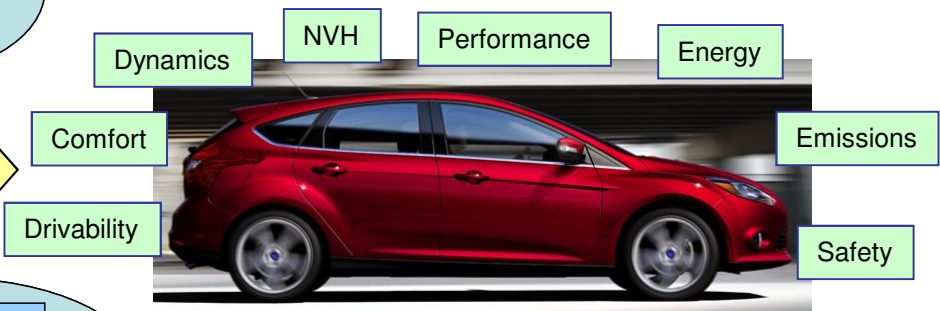
Challenges:

- Vehicle system models can be very complex
- Simulations of different attributes require different models (i.e. fidelity, operating range, etc) – requires planning and coordination
- Numerous domains & dozens model developers/integrators participate
- Communication across domain areas – vocabulary, processes, tools, interfaces
- Integration & testing of vehicle models is a tremendous task

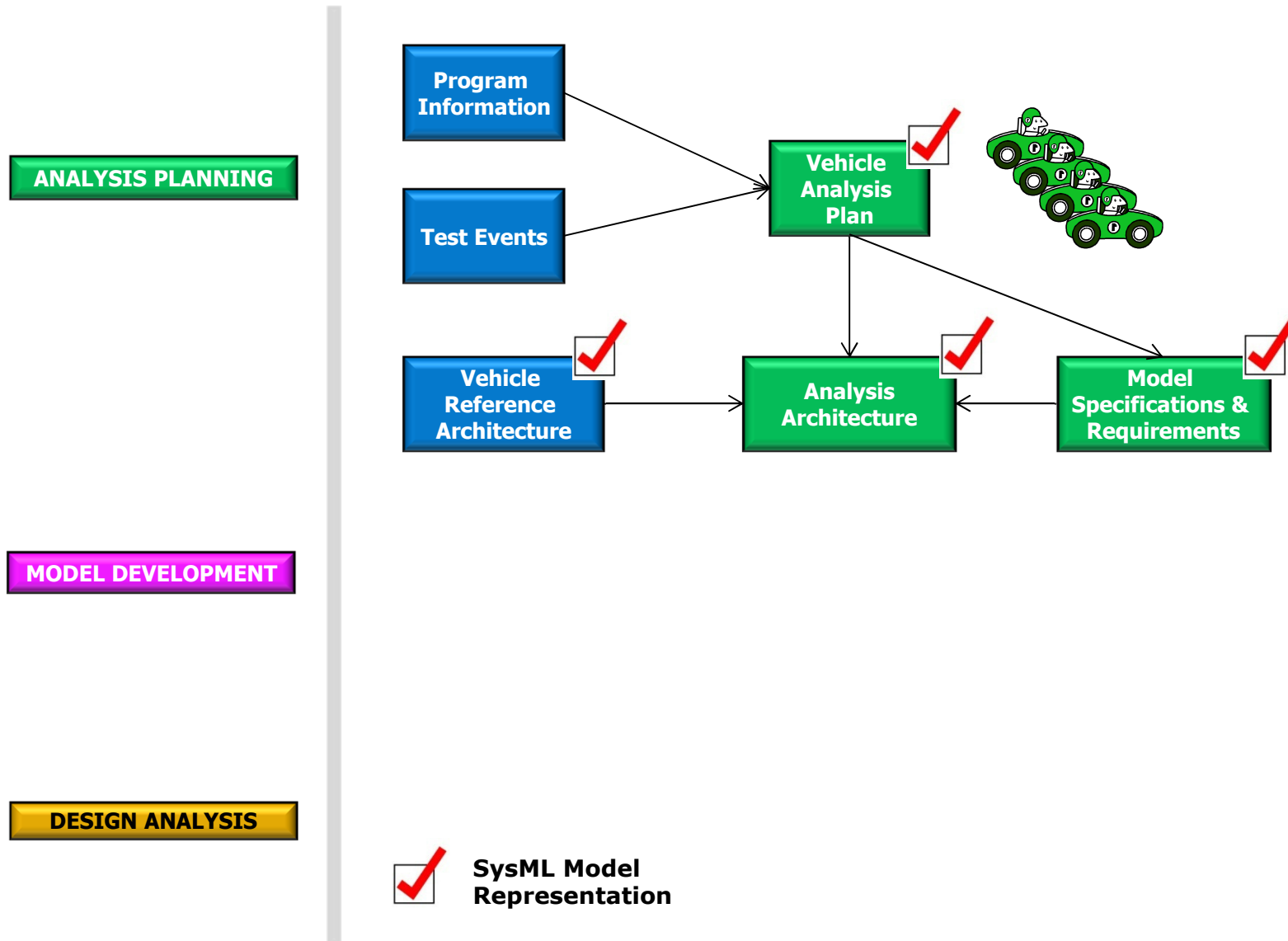
Cross-Domain



Cross-Attribute / Cross-Function

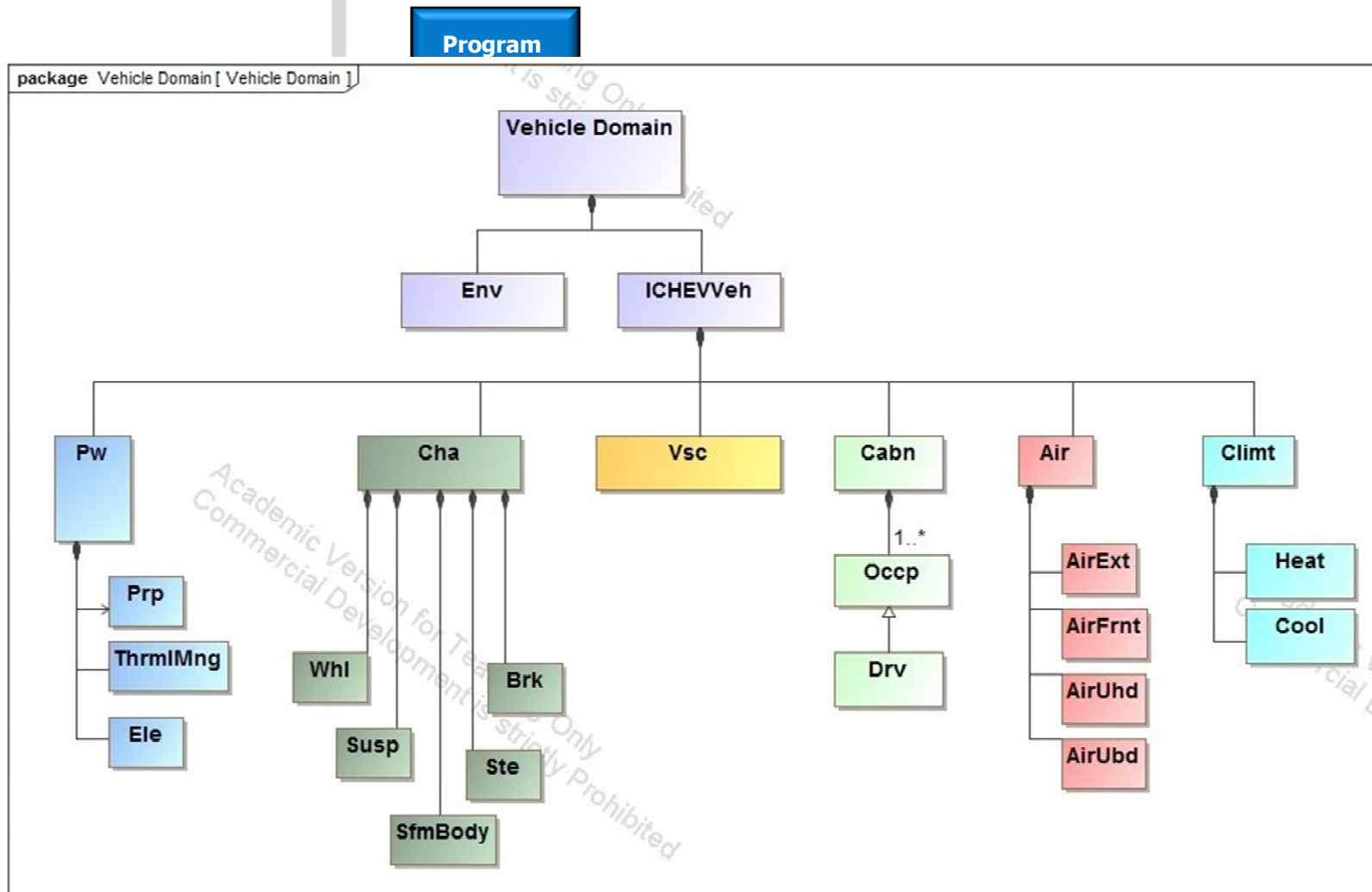


Vehicle System Analysis Process



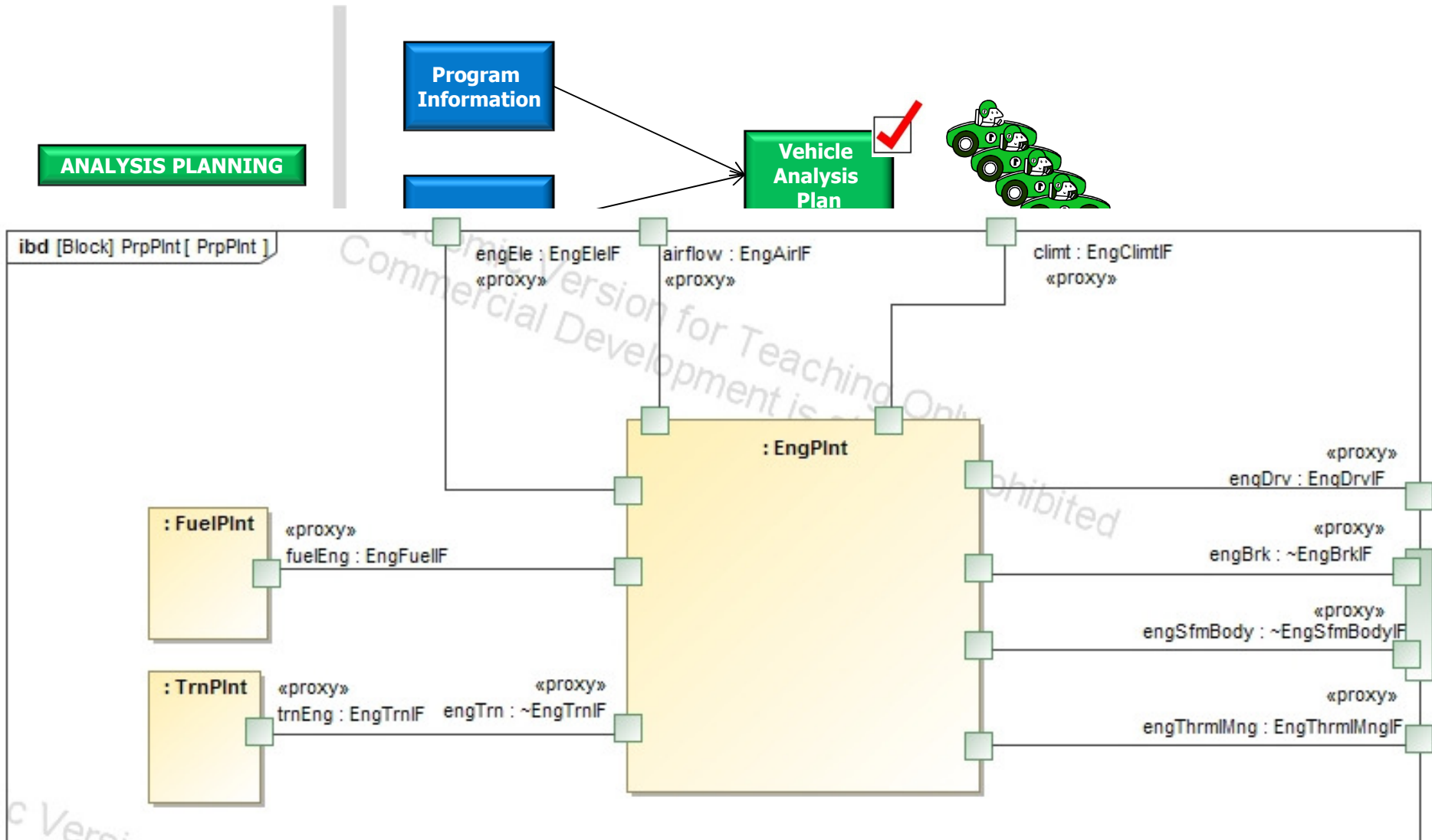
Source: William C. Bailey, et al., "Using model-based methods to support vehicle analysis planning," Conference on Systems Engineering Research (CSER 2014)

Vehicle System Analysis Process



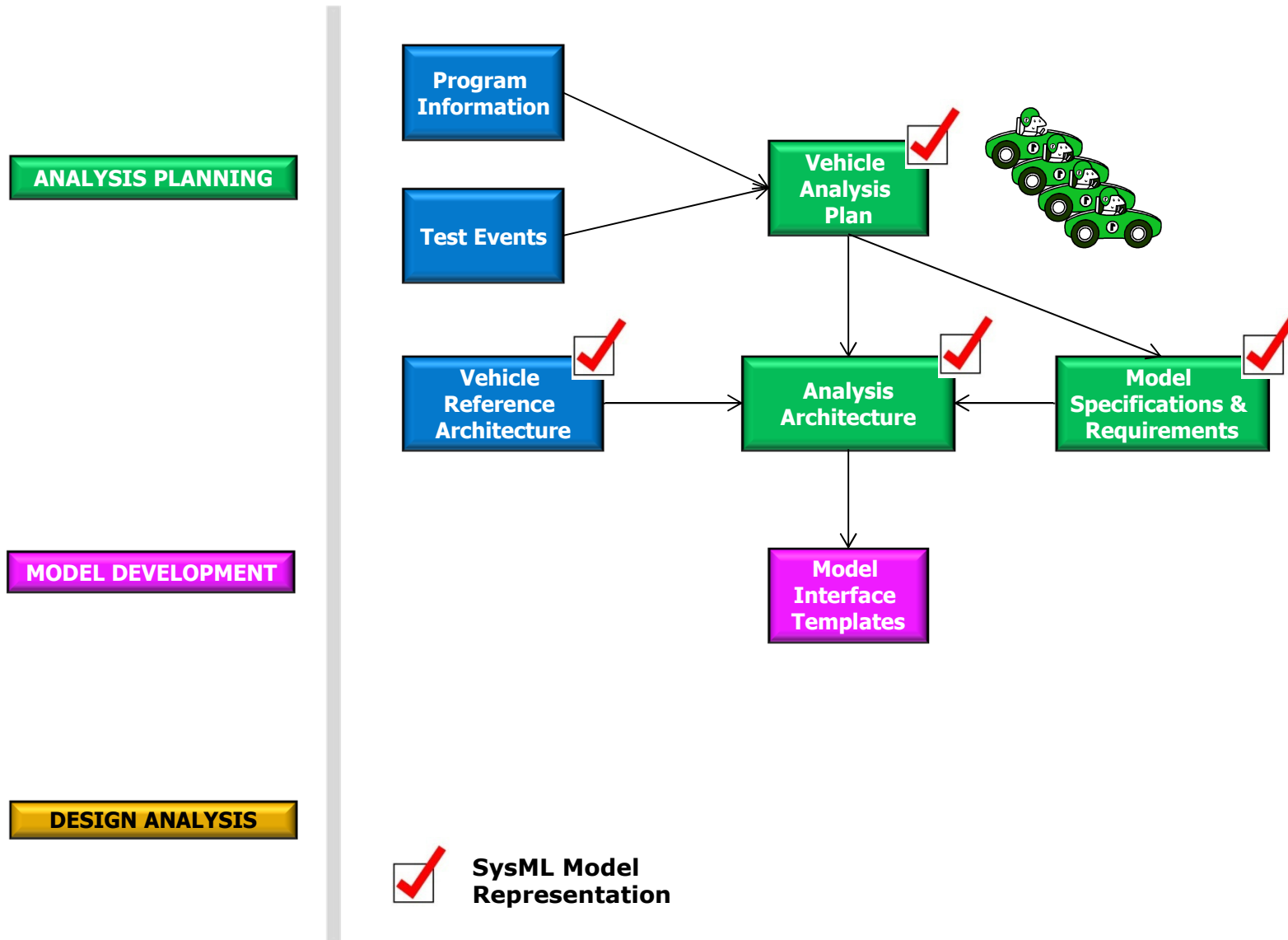
Source: William C. Bailey, et al., "Using model-based methods to support vehicle analysis planning," Conference on Systems Engineering Research (CSER 2014)

Vehicle System Analysis Process



Source: William C. Bailey, et al., "Using model-based methods to support vehicle analysis planning," Conference on Systems Engineering Research (CSER 2014)

Vehicle System Analysis Process



Simulink Model Transformation Branscomb *et. al*

– Georgia Tech student with Chris Paredis

```
partial model TransmissionPlant_C100
```

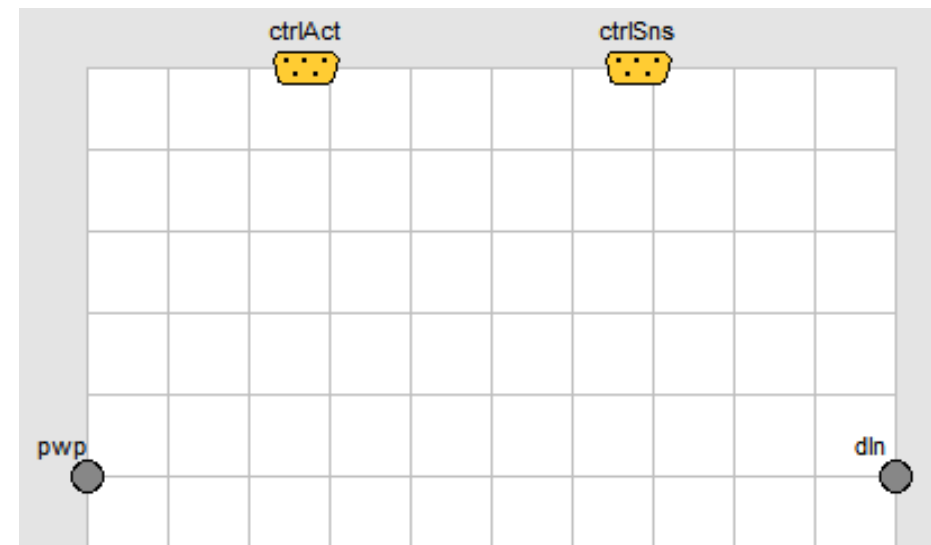
```
Vehicle_0To100kph_C100.ControlBus_C100 ctrlSns  
annotation (Placement(  
  transformation(  
    extent={{-16,-16},{16,16}},  
    rotation=0,  
    origin={36,100})));
```

```
Vehicle_0To100kph_C100.ControlBus_C100 ctrlAct  
annotation (Placement(  
  transformation(  
    extent={{-16,-16},{16,16}},  
    rotation=0,  
    origin={-46,100})));
```

```
Modelica.Mechanics.Rotational.Interfaces.Flange_a pwp  
annotation (Placement(transformation(extent={{-110,-10},{-90,10}})));
```

```
Modelica.Mechanics.Rotational.Interfaces.Flange_a dln  
annotation (Placement(transformation(extent={{90,-10},{110,10}})));  
annotation (Icon(graphics={ Rectangle(extent = {{-64, 52}, {72, -36}},  
  lineColor = {0, 0, 255}, fillColor = {135, 135, 135},  
  fillPattern = FillPattern.Solid), Text(extent = {{-58, 68}, {66, 54}},  
  lineColor = {0, 0, 255}, fillColor = {135, 135, 135},  
  fillPattern = FillPattern.Solid, textString = "%TransmissionPlant")), Diagram(graphics));
```

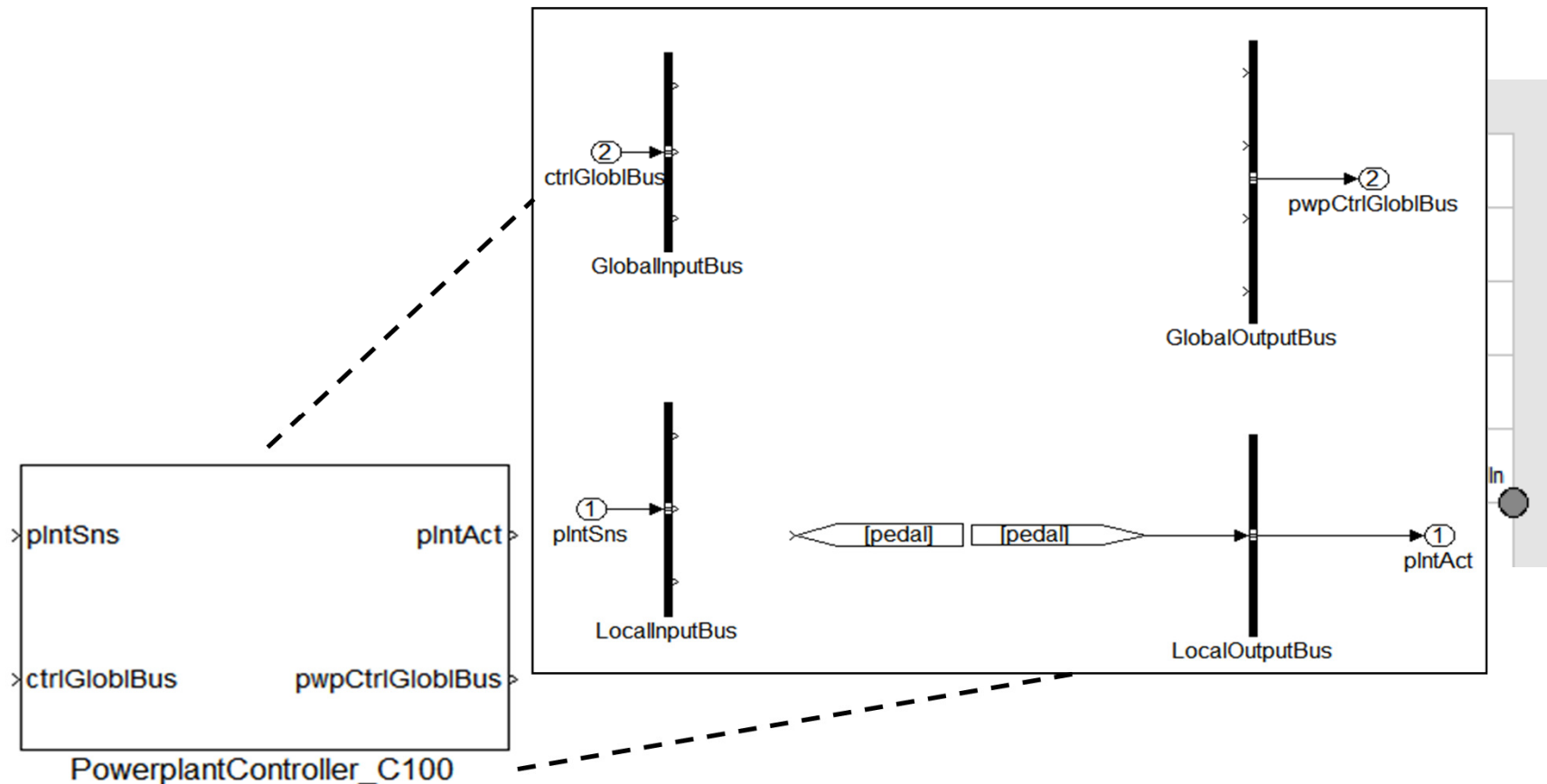
```
end TransmissionPlant_C100;
```



Source: Branscomb, J. et al., 2013, "Supporting Multidisciplinary Vehicle Analysis Using a Vehicle Reference Architecture Model in SysML," *Procedia Computer Science*

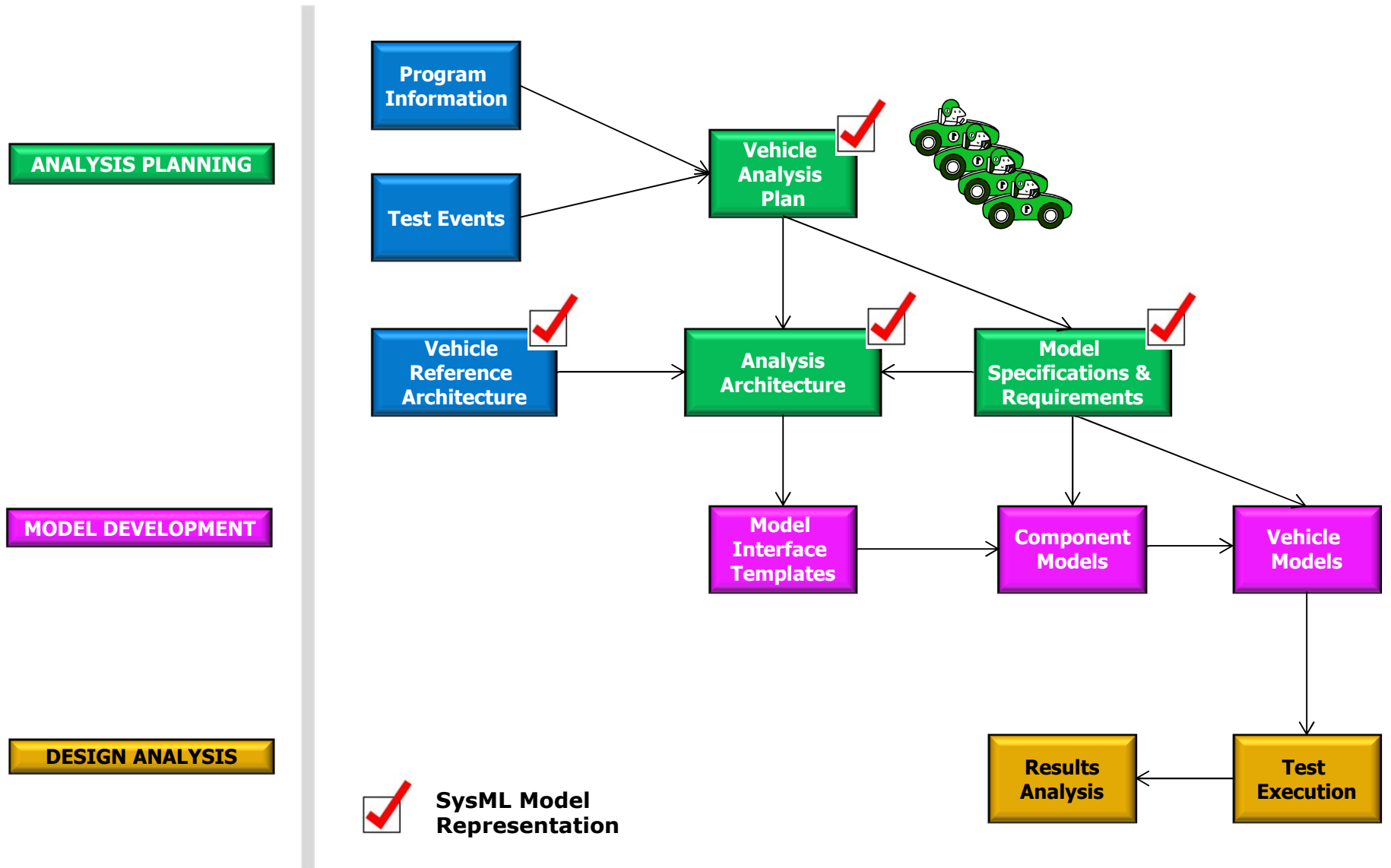


Simulink Model Transformation



Source: Branscomb, J. et al., 2013, "Supporting Multidisciplinary Vehicle Analysis Using a Vehicle Reference Architecture Model in SysML," *Procedia Computer Science*

Vehicle System Analysis Process



Vehicle System Analysis Process

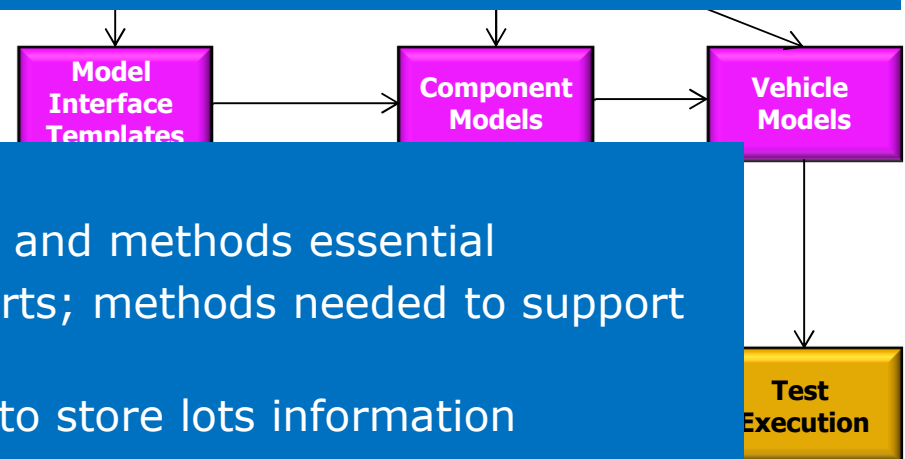


Overall Benefits:

- Improved communication across domains – model interfaces and requirements
- Common understanding of simulation goals
- Upfront planning of model/data needs
- SysML acts as master source of information – live/not static
- Process automation avoids errors
- SysML for model development and integration:
 - Reduces time better support upfront program decisions
 - Reduces effort support more programs

ANALYSIS PLAN

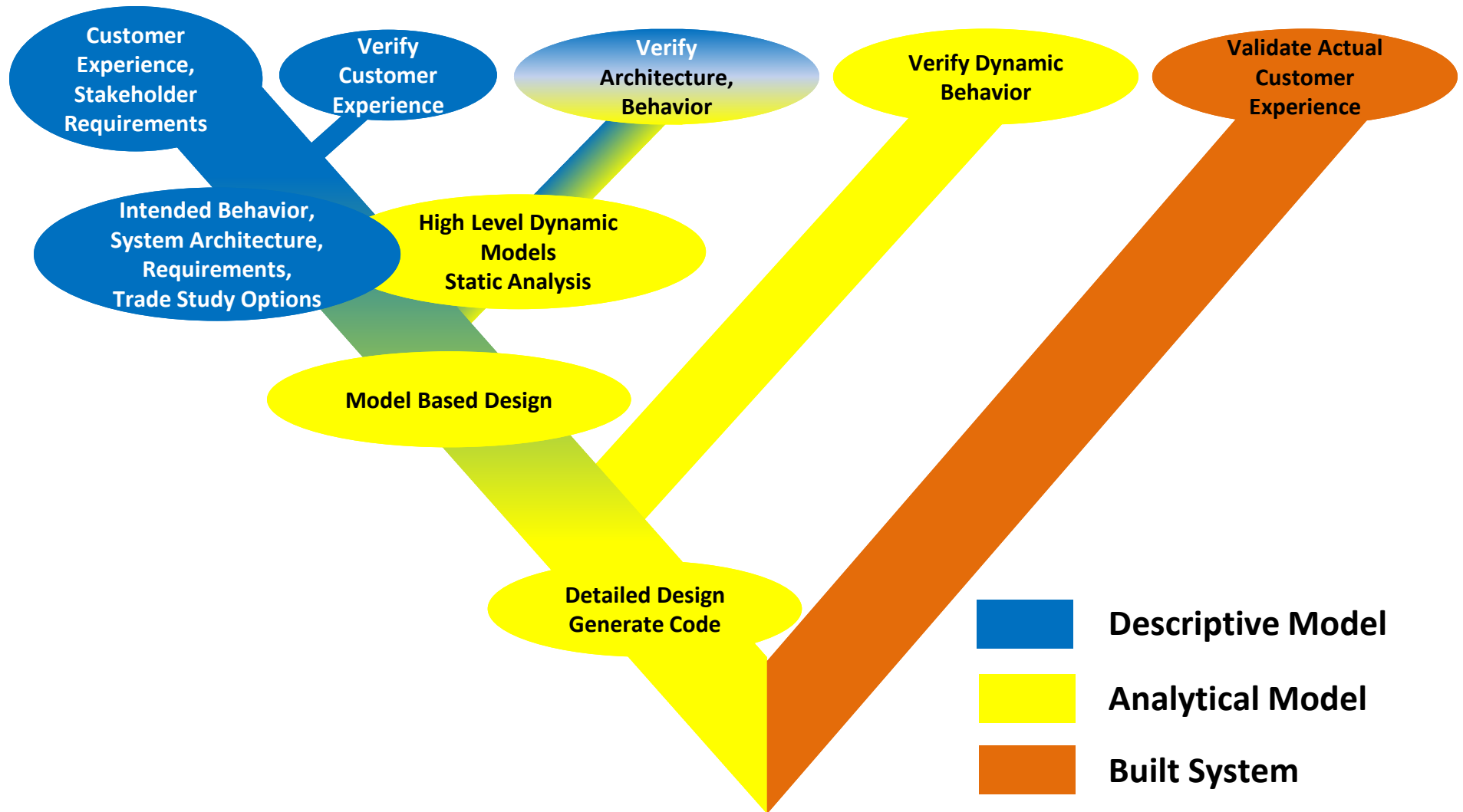
MODEL DEVELOPMENT



Observations:

- Version control and collaboration tools and methods essential
- Many of our users are not SysML experts; methods needed to support novice users
- Scalability SysML not an efficient way to store lots information
- Formal SysML semantics to manage variants would be useful

DESCRIPTIVE / ANALYTICAL PROCESS BREAKDOWN



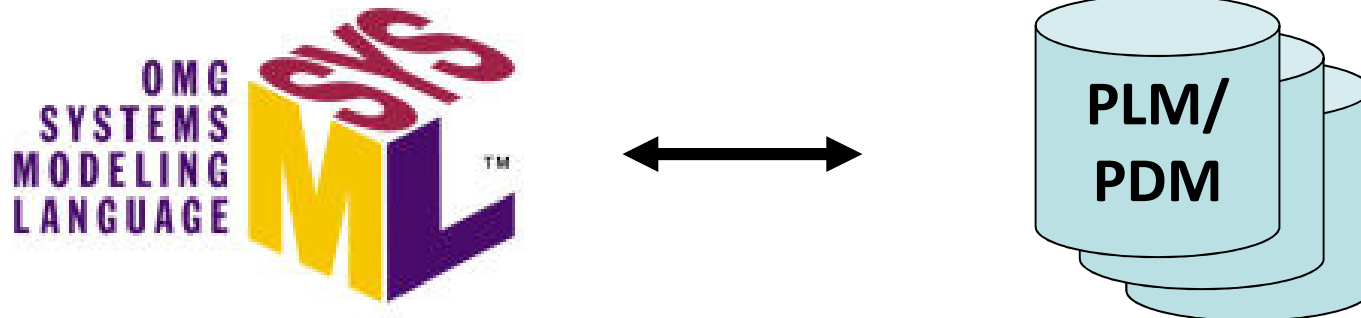
Reference: SysML role in Model Driven Requirements Engineering (MoDRE) & MBSE, Kyle Post and George Walley, 2013



Goals

1. Improve efficiency in writing & managing requirements
Connect to and reuse requirements from corporate repositories in SysML model elements & synchronize updates
2. Associate parts & assemblies with the functions they deliver
Allocate functions and physical parts, which are managed in corporate repositories, in a visually oriented way
3. Realize new relationships and improve reporting & efficiency
Connect data sources that aren't currently integrated via SysML models to reduce redundant or stale data, ease access to information for engineers, and improve reporting
4. Improve requirements and design work
Tie requirements to specific instances of real and simulation data points and data sets to a requirement's context

- As we began expanding our use of SysML models, we quickly found that SysML was not where we wanted to manage or even author details of requirements
- The duplication in effort required to do initial requirements work in SysML and then transfer and manually synchronize them with corporate requirements repositories was non-value-add and cast a limiting view on the potential use for such models.
- In 2012 & 2013 we worked with InterCAX to begin exploring connections to some internal data systems, including PLM systems like Teamcenter², where requirements, signal databases, and traditional CAD data/parts are managed



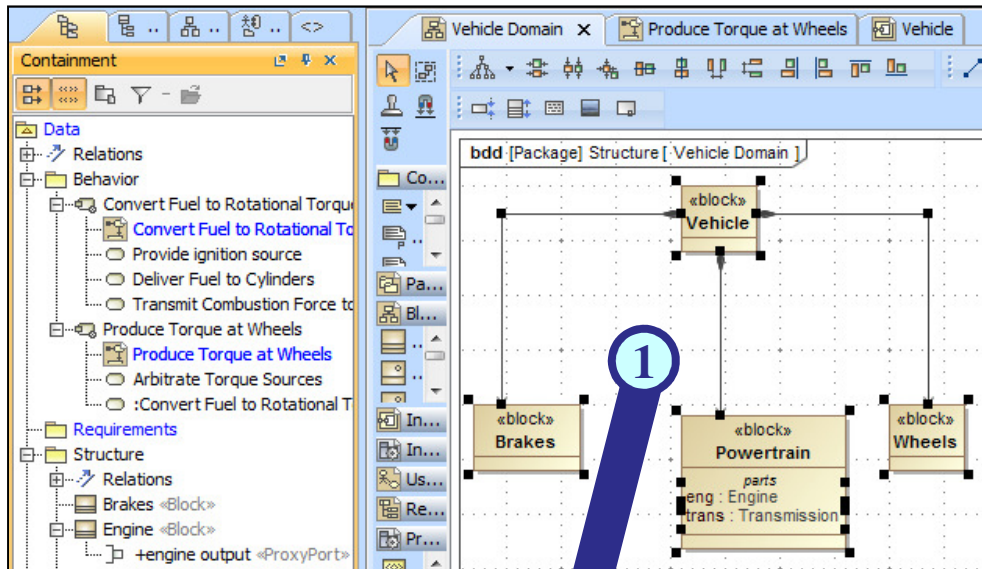
¹ *OMG SysML is a trademark of The Object Management Group*

² *Teamcenter is a trademark of Siemens Product Lifecycle Management Software Inc.*

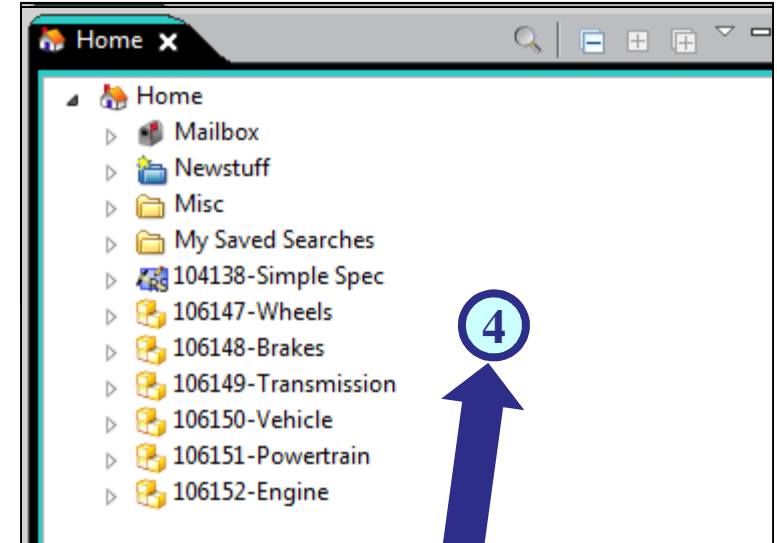
PLM System Integration Examples



SysML Model

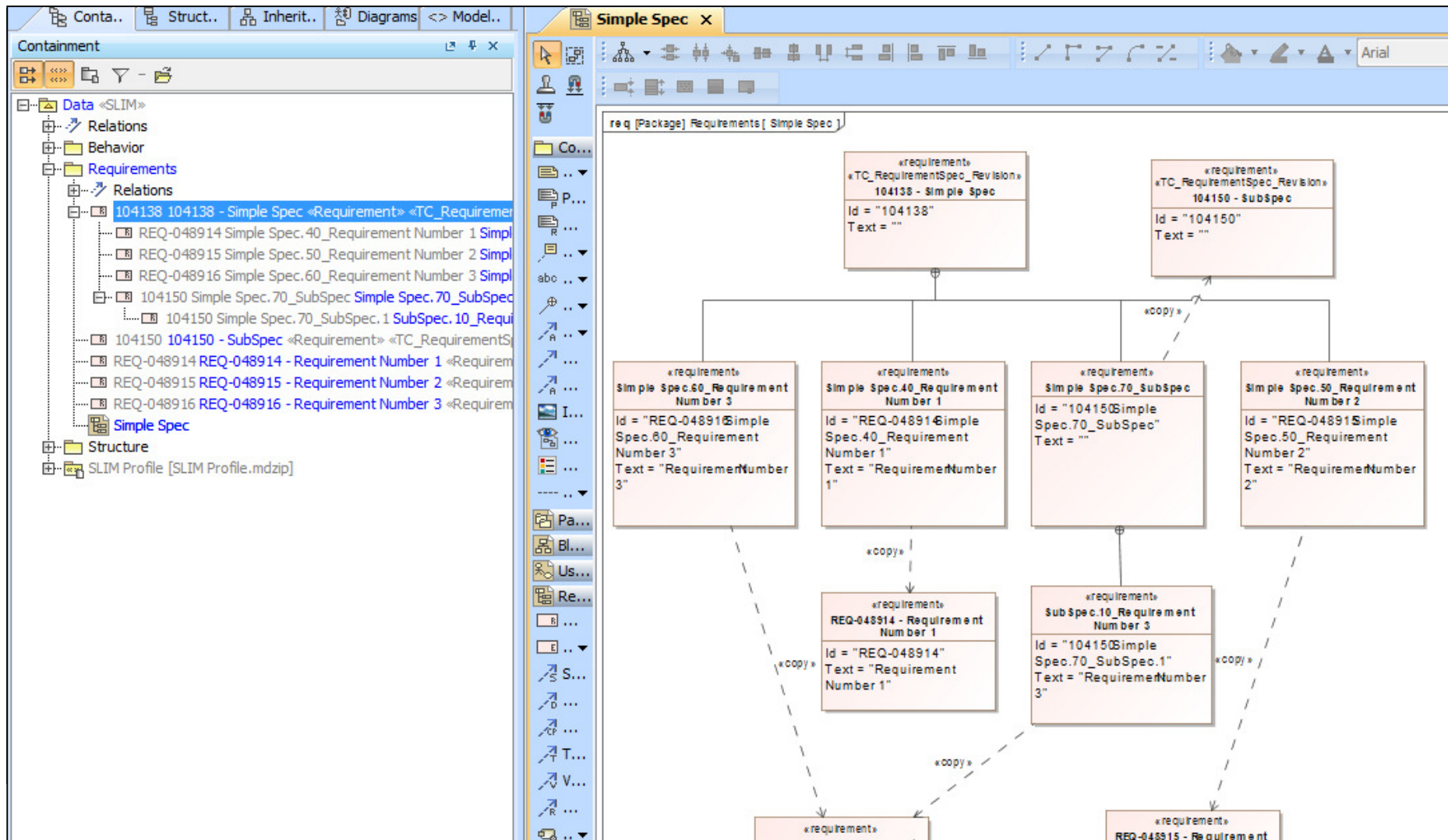


PLM System



Bi-directional generation and synchronization of blocks \leftrightarrow parts/assemblies and functions \leftrightarrow actions/activities enables lightweight allocation in a very visual GUI

PLM System Integration Examples

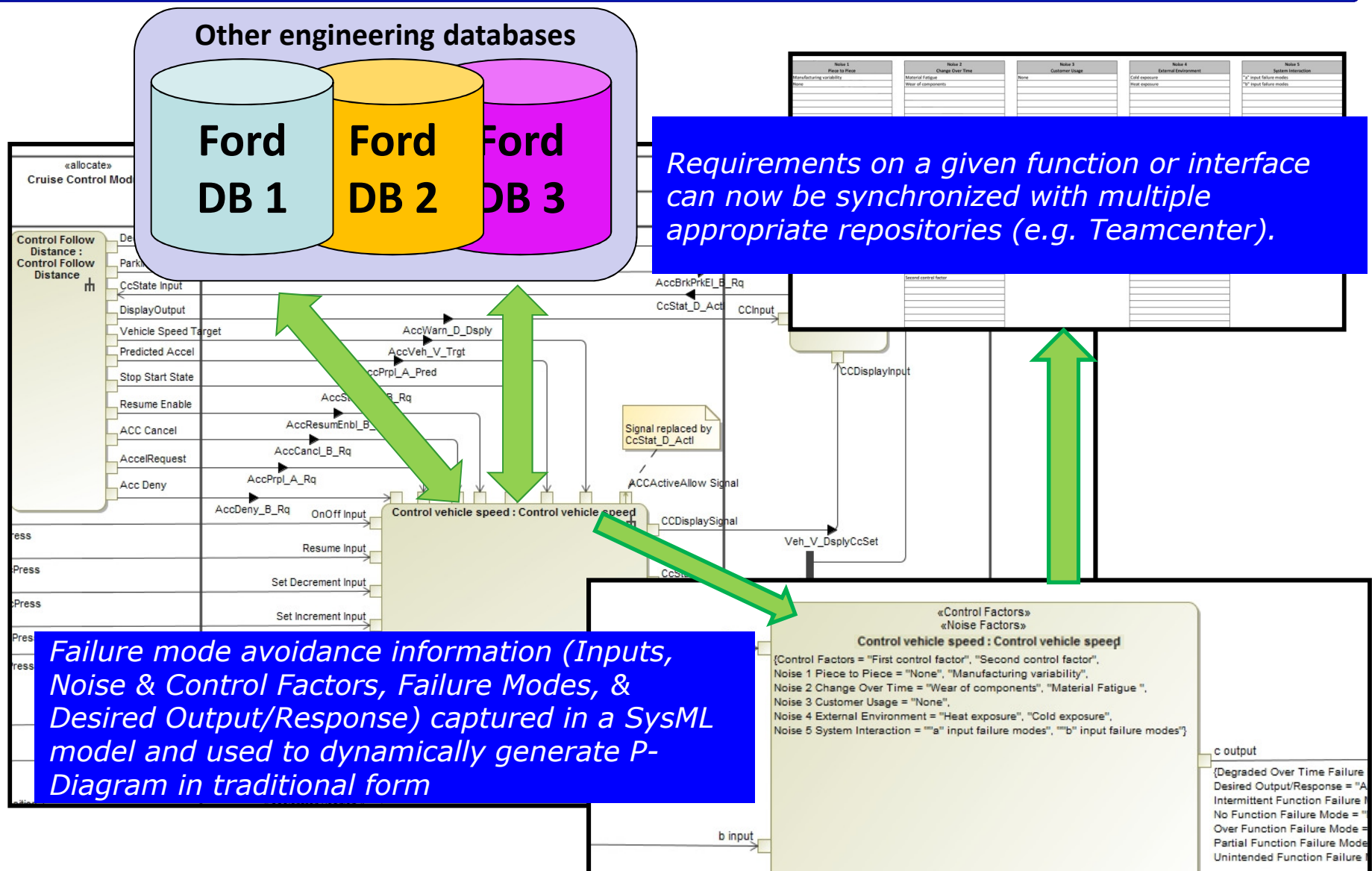


Synchronizing requirements and activity structures between a PLM system and the SysML model has improve our awareness of how objects were being stored



- Opportunities:
 - Reuse (and potentially storage) of shared requirements, parts, functions, etc...
 - Provide standards based, visually oriented environment for linking and displaying PLM-managed elements like requirements, functions, and parts
- Challenges:
 - Traditional physical CAD / parts & part assemblies data model doesn't naturally mesh with how certain SysML elements are defined and stored
 - Determining where the SysML model provides a richer managing environment and vice-versa
 - Vendor tool and language support (model transformations, model management, APIs, import/export mechanisms)

Model-Based Failure Mode Avoidance (MBFMA)

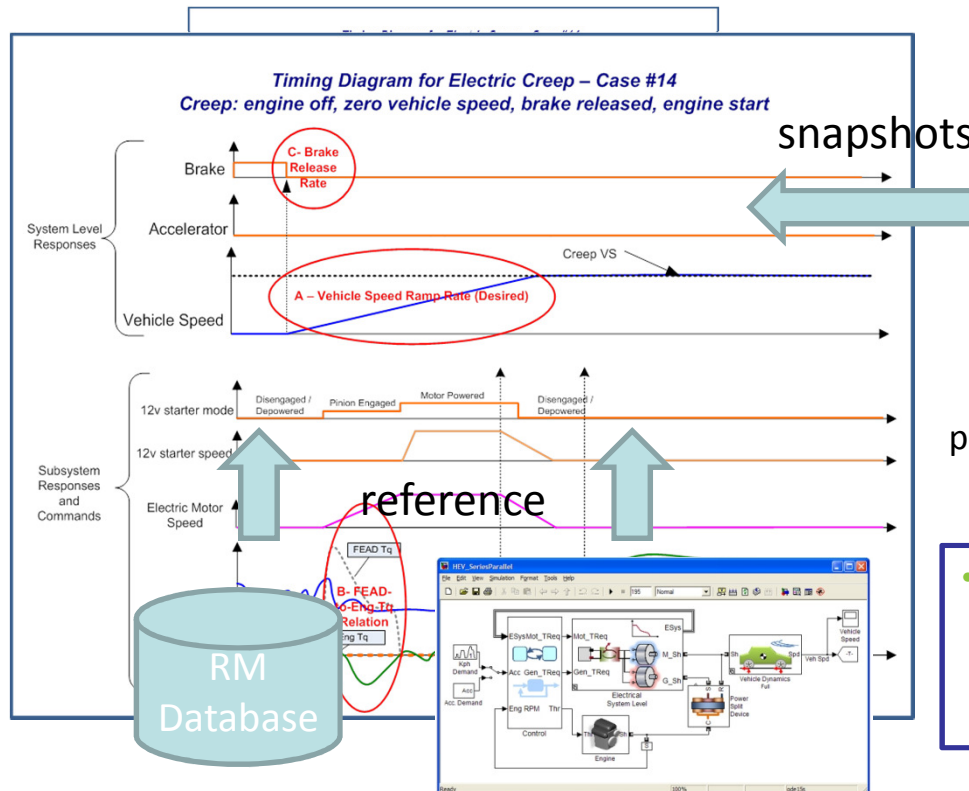


Example from an Adaptive Cruise Control System model

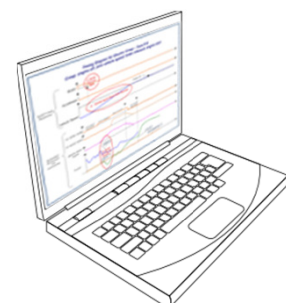
Connecting Descriptive & Analytical Models: Preserving Context



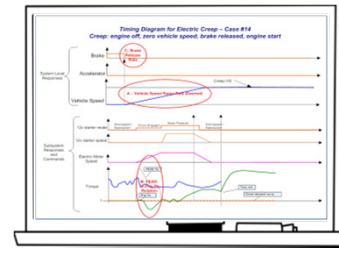
Response plots are great for collaboration and requirements discovery & elicitation, stacking system responses to be viewed in context to each other



snapshots



or



SysML model preserves context of requirements and permits dynamic linking of requirements, regions, & models

- Principle challenges of current methods:
 - Static Plots - changes to one don't drive changes in others
 - Static Regions - Call-outs have no underlying tie to data points, ranges, systems involved in given traces

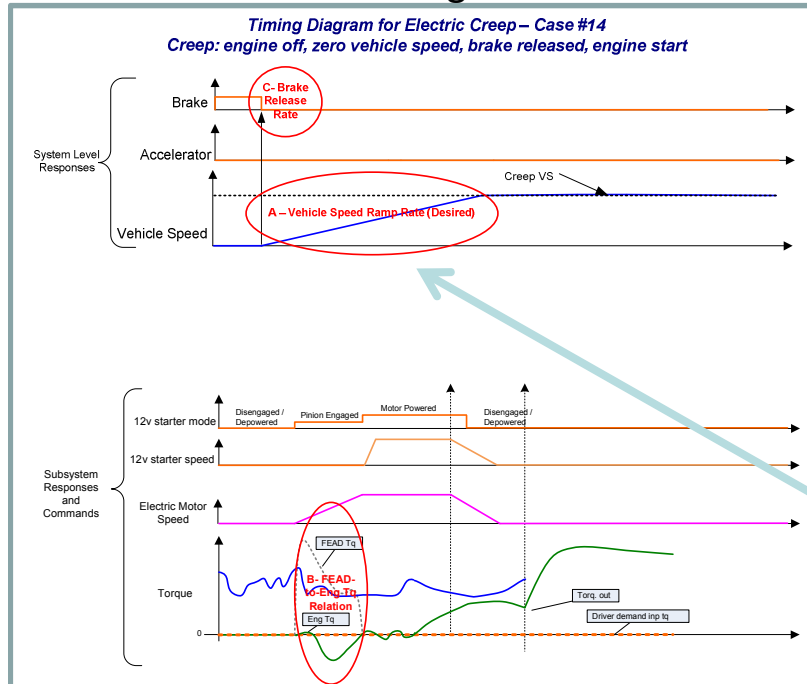
Labeled callouts can be made on either physical or digital (e.g. whiteboard vs. Visio) forms of the diagrams, against which requirements can be written, executable models created, and loose traceability established by manual reference to these call-outs (e.g. "Region A").

Pilot Exploration of Response-Based Requirements



The team developed an initial prototype via extension scripts (DXL) in DOORS to import a bitmap of the response diagram from Visio into a top-level DOORS object, extract specific region call-out layer elements, and create/update separate database objects for each (e.g. 3.1 A, 3.2 B, & 3.3 C).

Visio Diagram



DOORS Module

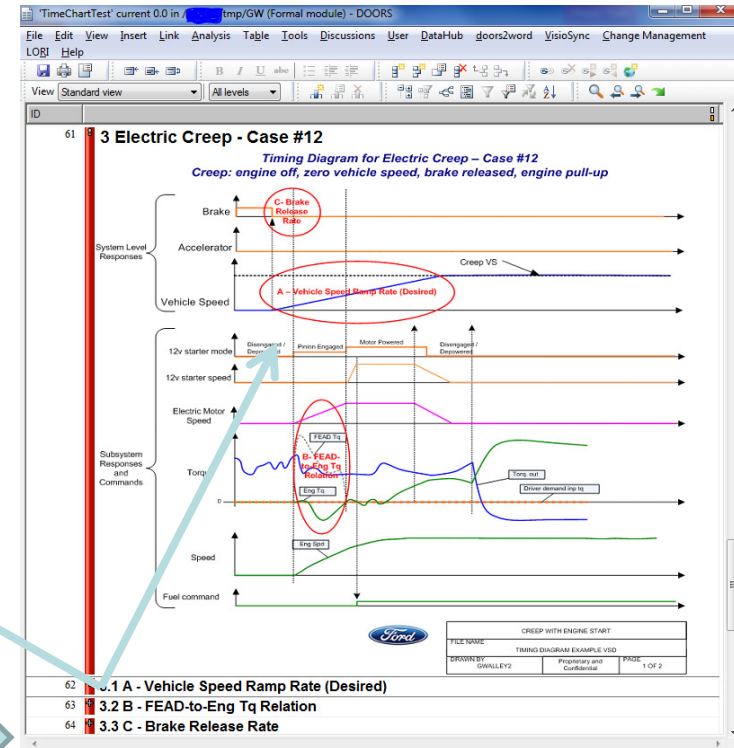
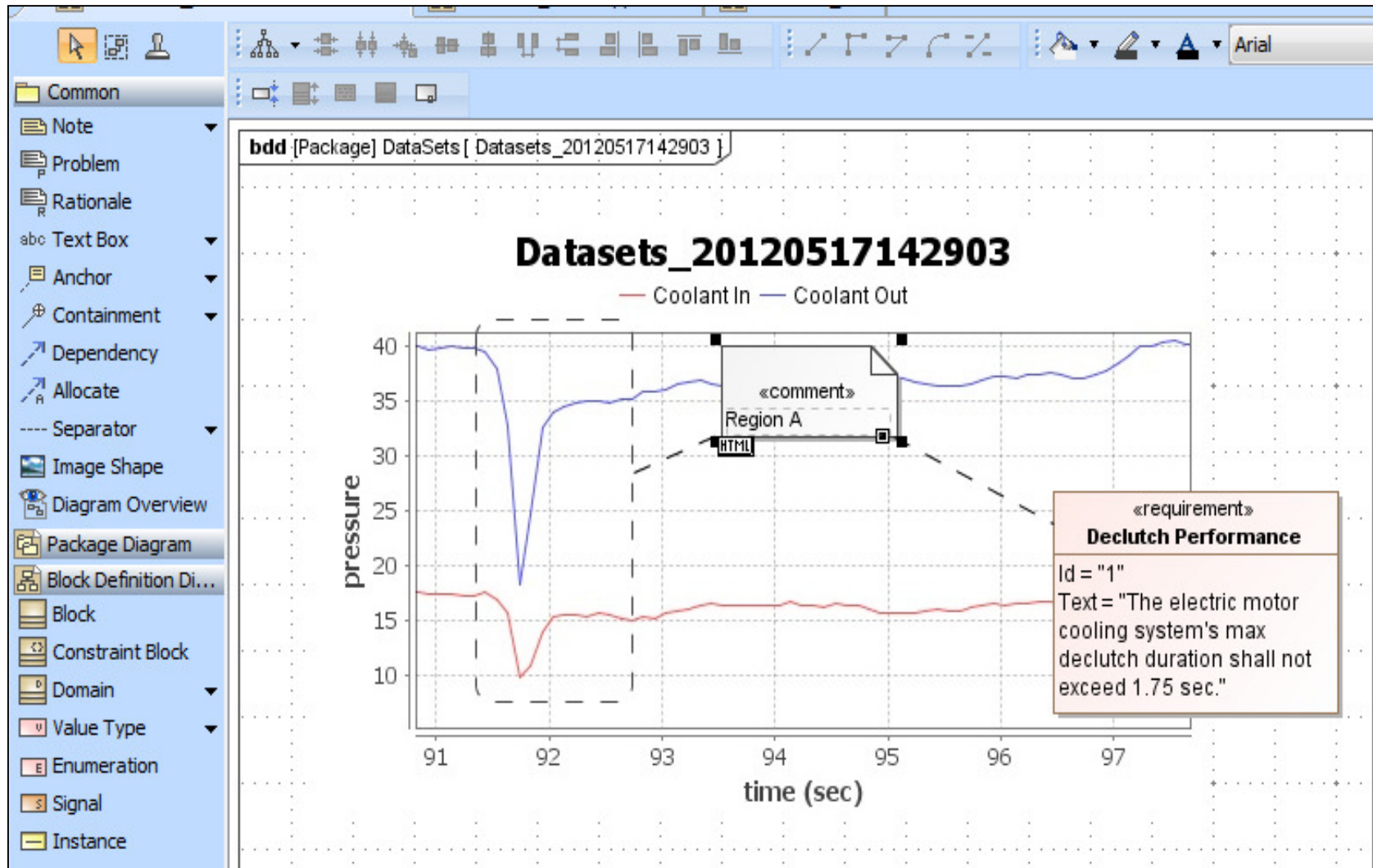


Diagram edited natively in Visio and stored by team on shared resource (share drive, SharePoint, etc)

Shared Storage

Updates pulled programmatically upon request or scheduled periodically

Automating the synchronization of familiar-format diagrams with a requirements database, minimized tool changes while enhancing traceability



Utilizing the call-out notation to link requirements to static or dynamic plots of system responses improves contextual awareness when reading requirements



Thank you!



Questions?

Authorization to use OMG SysML logo



Walley, George (G.E.)

From: Lana Orlova <svetlana@omg.org>
Sent: Tuesday, January 14, 2014 1:22 PM
To: Walley, George (G.E.)
Subject: Re: Request to Use OMG Trademarks
Attachments: OMG-logo.jpg; OMG-SysML-logo.jpg

Hello,

You have OMG's permission to use the logos (attached). Let me know if you need further assistance.

Best regards,

Lana

At 01:02 PM 1/14/2014, you wrote:

Organization_Individual: Ford Motor Company
Description_Licensee: Automotive OEM
Trademark_Logo: OMG
SysML logo
Name:
George Edmund Walley III
Title:
Technical Expert, Control Systems Engineering
Work_Phone:
313-594-2912
Email:
gwalley2@ford.com
CODE:
OMG621
B1:
Submit
AGREEMENT:
By clicking on the "Submit" button below, I am agreeing to the
terms of the license set out above.
Remote
Name:
ncfmccx1-ext.nb.ford.com
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User:
HTTP User Agent:
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Gecko) Chrome/31.0.1650.63 Safari/537.36

Proposed_Use:

We would like to use the OMG SysML logo in a presentation by Ford Motor Company at the 2014 INCOSE International Workshop regarding our growing use of SysML in conjunction with established analytical and implementation modeling efforts.